



**BBcure XL**

**Resin Programs for Form 3L**



### **Programmi di polimerizzazione**

Programmi suggeriti per la polimerizzazione delle resine Formlabs con il BBcure XL

Gli aggiornamenti dei programmi di curing potete trovarli nella pagina support del sito [www.mtc3d.com](http://www.mtc3d.com)

### **Curing programs**

Recommended programs for Curing of Formlabs resins with the BBcure XL

The updates of the curing programs can be found on the support page of the site [www.mtc3d.com](http://www.mtc3d.com)

### **Aushärtungsprogramme**

Empfohlene Programme zum Aushärten von Formlabs-Harzen mit dem BB Cure XL Die Aktualisierungen der Aushärtungsprogramme finden Sie auf der Support-Seite der Website.

[www.mtc3d.com](http://www.mtc3d.com)

To share curing programs, you can send them to [support@mtc3d.com](mailto:support@mtc3d.com). They will be shared on the website after due verification

<b>Resin</b>	<b>Curing Program</b>
<b>Gray - Black -White</b>	<b>Power 80% Temp 40 °C Time 40 mins</b>
<b>Color Kit</b>	<b>Power 80% Temp 40 °C Time 40 mins</b>
<b>Standard Clear</b>	<b>Power 50% Temp 40 °C Time 40 mins</b>
<b>Small Piece Tough 2000-1500</b>	<b>Power 100% Temp 55 °C Time 50 mins Big part 60 mins</b>
<b>Rigid 4K-Rigid10k Grey Pro - Durable</b>	<b>Power 100% Temp 60 °C Time 60 mins</b>
<b>Elastic 50A*</b>	<b>Power 80% Temp 60 °C Time30 mins Big part 45 mins</b>
<b>Elastic 80A*</b>	<b>Power 100% Temp 60 °C Time30 mins Big part 45 mins</b>

\*Le parti rimangono abbastanza appiccicose dopo il Curing. Si asciugano dopo qualche giorno a contatto con l'aria  
Parts remain quite sticky after Curing.They dry after a few days in contact with the air

MEMO: Before putting the parts in the UV oven, blow the parts with a compressor, in particular the holes, channels etc to free them from the IPA. or CLEAN UP.

E' possibile e talvolta suggerito rimuovere la base/raft di stampa per facilitare il "Curing" della parte "bottom" stampata  
TIP: preriscaldare il BB-Cure per 15/20 minuti prima di inserire le parti stampate, specialmente con utilizzo resine tecniche.  
It is possible and sometimes suggested to remove the print base / raft to facilitate the "Curing" of the printed "bottom" part

TIP: preheat the BB-Cure for 15/20 minutes before inserting the printed parts, especially when using technical resins.